

22153

DART AEROSPACE LTD		Work Order:	<u>22264</u>
Description: Panel		Part Number:	D3330-2
Dwg: D3330 Rev. A <u>PAGES 2, 3</u>		Qty:	<u>10</u>
Ref: <u>RF 05.01.17</u>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler <i>NOTE: D3330-2 IS SAME FLAT PATTERN AS D3330-1</i>	<i>KJ</i>	05.01.17	10
2	PG	Issue P/O: <u>WD7367</u> Email or Ship DXF file to vendor Laser Cut flat pattern per Dwg D3330 Possible Supplier: Industrial Laser Material release note is required	<i>U</i>	05-01-17	10
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	<i>CL</i>	05/01/17	10
4	QC6	Inspect dimensions as per Dwg D3330 OR D3330-1 TI TEMPLATE	<i>RF</i>	05.01.17	8 10
5	GA	Deburr	<i>CPL</i>	05-01-19	9 10
6	GB	Form as per Dwg D3330	<i>CPL</i>	05-01-19	9 10
7	QC5	Inspect work to Step 6	<i>RF</i>	05.01.20	7 10
8	ST	Identify and Stock	<i>U</i>	050216	10
9	AC	Cost / part: <u>17.70</u>	<i>SAC</i>	05.02.17	10
10	DC	Close W/O <u>17.70</u> Inspect Level 21	<i>KJ</i>	05.02.23	10

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 05.01.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

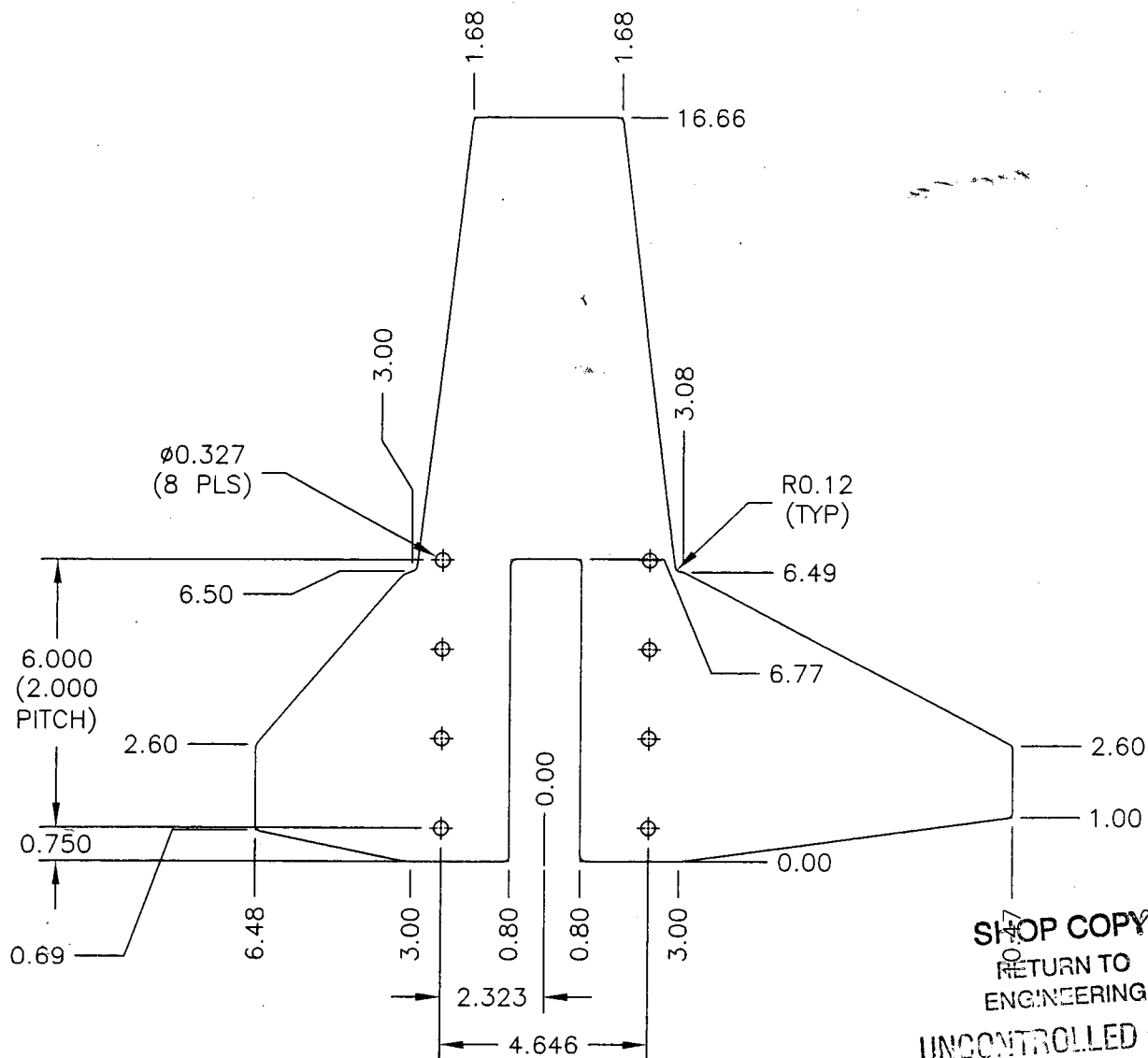
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN 43	DRAWN BY 43	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KA	APPROVED	DRAWING NO. D3330	REV. A SHEET 2 OF 9
DATE 04.11.16		TITLE FRAME WELDMENT	SCALE 1:4



D3330-1 PANEL

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.125 THICK)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE

WORK ORDER

NO. 22264

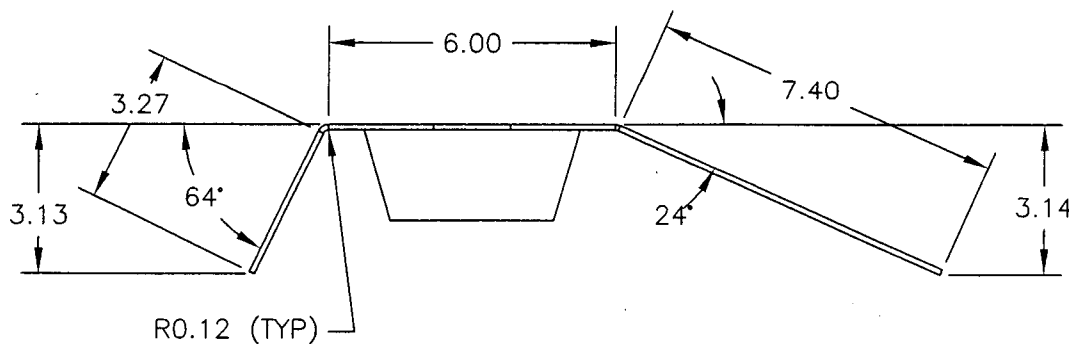
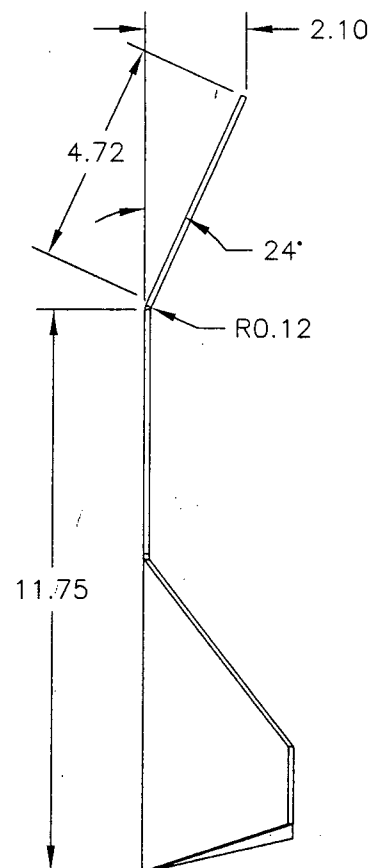
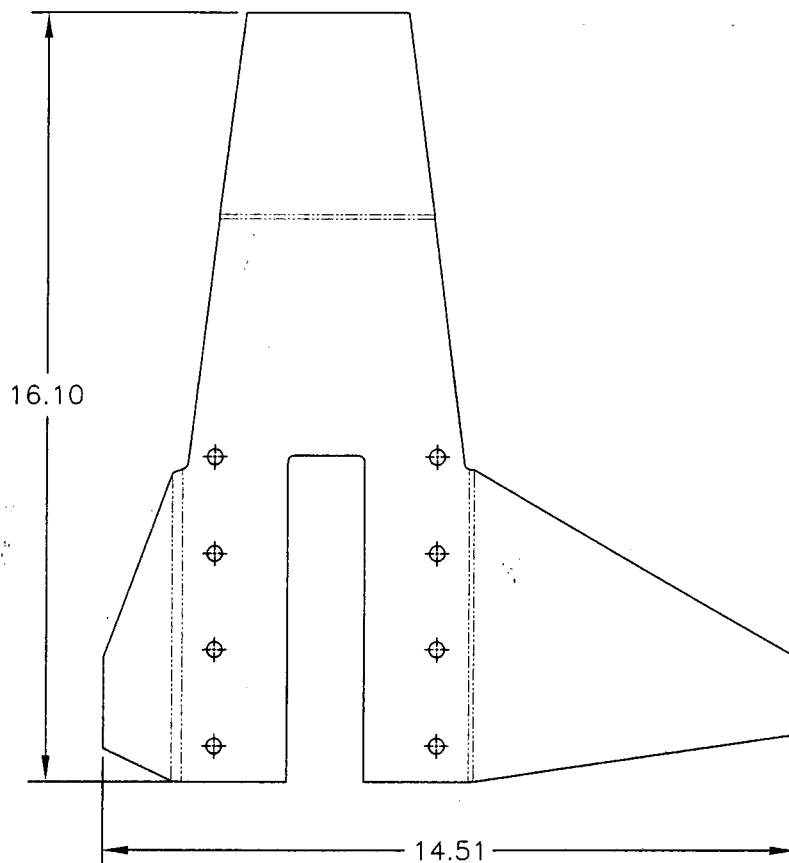
PRELIMINARY ISSUE

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DESIGN 13	DRAWN BY 13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED R4	APPROVED	DRAWING NO. D3330	REV. A SHEET 3 OF 9
DATE 04.11.16		TITLE FRAME WELDMENT	SCALE 1:4



D3330-1 BEND DETAIL (SHOWN)
BEND D3330-2 (OPPOSITE)

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WORK ORDER
NO. 22264

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 17, 2005
01:31 pm

Work Order No : ~~0022254~~ 22153
Project Name : D3330-2
Project For :
Work Order Type : Main
Main WO Number :
House Part Number : D3330-2
Description : Panel
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 01-17-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00